



Section view A-A
Scale: 1:1

Isometric view

Section view B-B
Scale: 1:1

Ref	Torque Nm
1	11
2	27

Sign Screws or nuts with paint mark yellow

8	DASH_NUMBER_TYPE_9201 M6x18,5	1	SP.02011-008JB	8.8	-	-
7	ISO 10670 For M6	1	SP.03001-003JB	8.8	-	-
6	ISO-4017 M6x20	1	SP.01004-002JB	8.8	-	-
5	Type 01 M8 x L40	1	SP.02013-108QB	34CrMo4	-	-
4	ISO 7093 M8	1	SP.03005-003JB	8.8	-	-
3	ISO 10670 For M8	1	SP.03001-005JB	8.8	-	-
2	ISO-4017 M8x30	1	SP.01004-013JB	8.8	-	-
1	Welded_Assembly	1	GZ10.21.12.18000	-	-	1,096 kg

No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Aðýrlýk Weight (Kg)
TYP	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input type="checkbox"/> B <input type="checkbox"/> E <input type="checkbox"/> F <input type="checkbox"/>
				Cast Steel	ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>
	Approved	L.Giovinazzo	25/01/2023	Scale	<div><div>TURASAS</div><div>Turkish Railway Vehicles Industry Inc.</div></div>	
	Checked	M.Borlo	25/01/2023	1:2		
	Prepared	M.Cojocar	25/01/2023			
		Screws-kit_Assembly			GZ10.21.12.14000	
	-					
Date:25/01/2023		Sheet : 1/1		Size:A3	Rev: 00	

<1000	6,0	0,8
<630	4,0	0,7
<400	3,0	0,6
<250	3,0	0,4
100	2,0	0,3
40	1,5	0,2
L mm	Ham	Ýpl.
Nom. Size	Class	
<4000	2,0	0,4
<2000	1,2	0,4
<1000	0,8	0,3
<400	0,5	0,3
30-120	0,3	0,2
2-30	0,2	0,1
L mm	m ±	K ±
Nom. Size	Class	
>20000	9,0	8,0
<20000	8,0	7,0
<16000	7,0	6,0
<12000	6,0	5,0
<8000	5,0	4,0
<4000	4,0	3,0
<2000	3,0	2,0
<1000	2,0	1,5
<400	1,0	1,0
30-120	1,0	0,5
2-30	1,0	0,5
L mm	A ±	E ±
Nom. Size	Class	

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness					
Paint/Color		Modf. No	Modification Description	Date	Sign